

# ROTARY BLADE LINEAR SHARPENER

The rotary blade sharpener is a safe, convenient and effective way to extend the life of your rotary blades.

## CAUTION: KEEP HANDS CLEAR

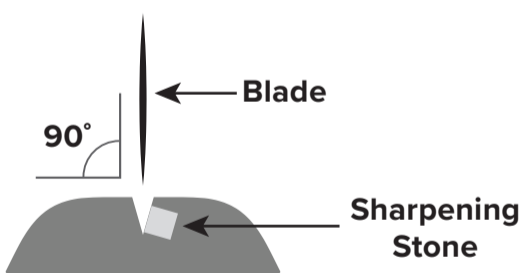
- Keep your hands clear of the sharpener and blade while in use.
- Do not attempt to hold the sharpener while in use. The sharpener has non-skid pads designed for hands-free use.



## BASIC USAGE

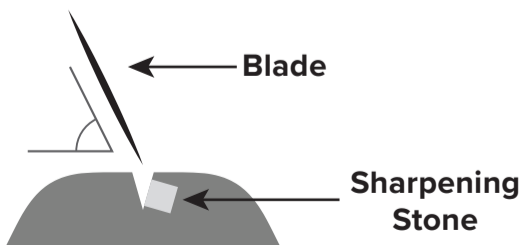
\* **IMPORTANT:** Do not sharpen newly out-of-the package blades! The Rotary Blade Sharpener is used to hone a dull blade to a *near* factory-sharp edge. You will not be able to achieve a factory-machined edge. Damage and nicks on blades caused by pins, etc. are generally irreparable.

**DO:**



Make sure that your rotary cutter blade remains vertical at a 90° angle during the entire sharpening process.

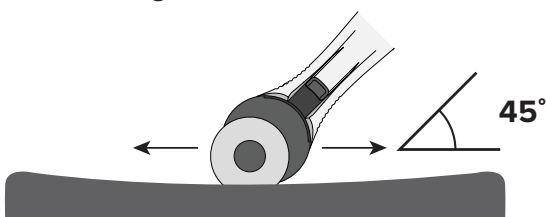
**DO NOT:**



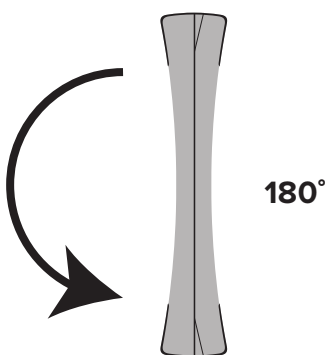
Never angle your blade to cut in towards the sharpening stone as this may damage the stone and dull your blade.

## TO SHARPEN

- Hold your cutter at roughly a 45° angle to the sharpener. Cutters with larger blades (60mm) may need to decrease this angle to ensure that the bottom of the blade aligns with the stone.



- Start at one end of the sharpener track (not in the middle) and roll your cutter back and forth.
- Gently press the blade against the sharpening stone as you roll the cutter through the slot. Confirm that the blade is actually rotating as it travels.
- Pass the blade back and forth about 20 times. The number of times the blade will need to pass back and forth will depend on the dullness of the blade. Fewer strokes may be required in the sharpening process depending on the sharpness of the blade.
- Rotate the sharpener 180° and repeat the sharpening process for the other side of your blade.



- Repeat this process on both sides, decreasing the number of passes by half.
- Repeat again decreasing by half.
- Test the sharpness of your blade by cutting a piece of fabric.
- Depending on sharpness of the blade, the sharpening process may need to be repeated.